

Building Specification Sheet for Armourcoat Duturo Finish Exterior BSS20

Product:	Armourcoat Duturo, Armourcoat Clearseal Armourcoat Ltd. Morewood Close, London Road, Sevenoaks, Kent. TN13 2HU web: www.armourcoat.com
Location:	(eg. Walls and ceilings to reception area and lift lobby).
Drawings:	Refer to drawings no. ...
Background:	Substrate to be prepared in accordance with Armourcoat Ltd's guidance: <ul style="list-style-type: none">• Duturo Backgrounds and Applications (SSS8)
Preparation:	Coating is around 0.5mm thick and will follow contour of substrate. Surfaces should be sound and true with no hollows or bumps. Finish is not suited to margins less than 100mm wide. Substrates must be free of curing compounds, dust, and other impurities such as oil, grease and salts and must be sealed with manufacturer's recommended primer. Remove all fixtures and fittings. Recommended background tolerance ± 1 mm in 600mm and ± 3 mm in 1800mm. Internal curves must be greater than 2m diameter. External curves must be greater than 300mm diameter. Surfaces curved in 3 planes such as domes cannot be coated.
Primer:	Apply 1 coat Armourcoat K40 Primer or diluted R13 Resin (substrate depending) and allow to dry .
Finish:	Apply 1 or 2 coats of pre-mixed Duturo (DT) at a minimum coverage rate of 1.0 kg/m ² and blade down progressively to a finish as it dries. (Optional) Apply Colourwash (DCW) when Duturo is dry. (Necessary) Apply 2 coats of Armourcoat Clearseal at a minimum coverage rate of 0.0625kg/m ² /coat when Duturo or Colourwash are dry.
Thickness:	0.5 – 1.0 mm
Colour:	Duturo ref ... Colourwash ref ... Sealer ... yes / no
Guarantee:	2 year guarantee covering materials and application for external use.
Application:	The system is to be supplied and applied by Armourcoat Ltd or an Accredited Applicator Agent in accordance with Armourcoat's recommendations and specifications. Refer to attached specification sheets for details of installations.

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